

### REMOVING TUBE

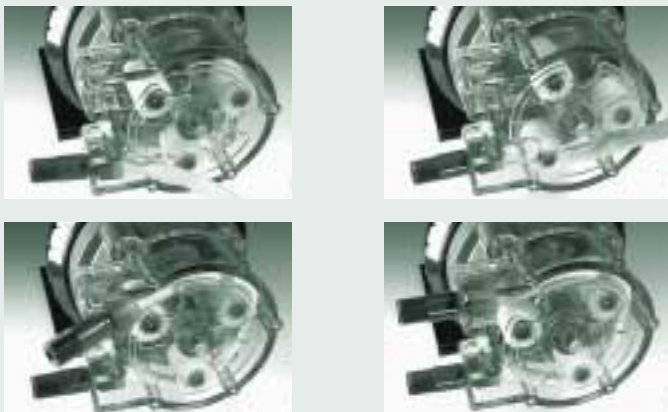
- Turn feeder off.
- Unscrew and remove the tube housing cover.
- Set Feed Rate Dial to #L and leave on this setting until finished.
- Turn feeder back on and let it run until one of the three slots in the roller assembly lines up with the bottom tube fitting (intake).
- Turn feeder off.



Caution: Pump fresh water through the tubing to clean out chemicals then let pump run dry for a couple of cycles. Use caution when disconnecting feeder lines, changing the tube or the tube housing. They may contain hazardous chemicals. Protective eye gear, hand gear and clothing should be worn at all times during service to prevent chemical contact. For easier tube changing, reverse the feeder in the wall mounting bracket.

Important: When the tube change is completed, return feeder to normal mounting position.

- With the feeder still off, lift the tube out of the housing slot and pull it toward the center of the roller.
- Start the motor while pulling on the tube as the slot rotates, until the tube can be completely removed from the housing. Turn feeder off.
- Remove the roller assembly and thoroughly rinse out any chemical residue which may cause corrosion to the roller bushings.

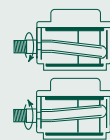


NOTE: Avoid turning your wrist while installing tube to prevent twisting. A twisted tube will not center. **BE CAREFUL OF YOUR FINGERS.** Do not force tube. Avoid kinks.

### INSTALLING TUBE

- With feeder still on "L", run until one of the three slots in the roller assembly lines up with the bottom tube fitting (intake). Turn feeder off.
- Place tube into position and push into the roller assembly slot.
- Start the motor and feed the tube into the slot as it slowly rotates.
- When the slot goes around and lines up with the top tube fitting (output), turn the feeder off and pull the tube into final position.
- Replace the cover and the screws leaving the screw over the intake fitting loose enough to turn the tube for adjustment.

NOTE: To obtain maximum tube life, the tube must ride in the center of the rollers.



To center the tube on the rollers, set the Feed Rate Dial to #10, turn the feeder on, turn the "IN" tube fitting not more than 1/8th of a turn in the direction in which the tube must move. Observe the tube assembly and adjust in either direction until the tube centers. Turn the feeder off and tighten the Tube Housing Cover screws.